



Tri-MEC  
**Automatic Load Transfer Switches**



# ALTS

## Automatic Load Transfer Switches



LS Tri-NEC Automatic Load Transfer Switch is a customer-oriented product that has maximized the ease of installation and use by adopting Air Insulation for the first time in domestic market as well as subminiature digital control box.



### Contents

Rated and Product Name System	4	Control Box	8
Body Structure	5	Dimension	11
Auxiliary Devices	6	Cable Fittings	14
Features	7		



### Heightened ease of installation by reducing the size and weight

- Adoption of Air Insulation for the first time in domestic market (Bus-bar or Cable connection on the connection)
- Dramatic reduction in width of the distributing board (product width : 1470mm →906mm)
- Attachment of a panel door on the control box

### Performance Enhancement

- Rapid transfer time (10cycle, less than 167ms)
- Increase of the rated short-circuit withstand current (12kA/1s → 16kA/1s)
- Function of monitoring open-phase of main power supply

### Performance Enhancement with the adoption of the digital control box

- Able to save Event (Max. 20EA)
- It saves "what has been detected, operating status, operating result, year/month/day hour: minute" as 1 Event (E01)
- Status indicator function
  - LED: Live wire status, Switch status, Open phase, Overload status due to overcurrent, Selection of main power supply, Control setting, Controlling voltage status, Gas Low status, Battery Low status, Error status
  - LCD: voltage, current, threshold and event
- Prevention of transfer act incurred due to occasional power outage with the function of transfer time
- Function of selecting the main power supply (Power supply1, Power supply2, No selection)
- Function of checking a phase (Power supply1 vs Power supply2)

### Diversification of Output Contact

- Status indication of Power supply1 and Power supply2
  - Switch status (1a1b), Live wire status (1a), Phase status (1a)
- Miscellaneous status indication
  - Overload status (1a), Control power status (1a), Battery Low status (1a), Gas Low status (1a)

### KERI Development Test

- IEC 60265-1, PS 151-051

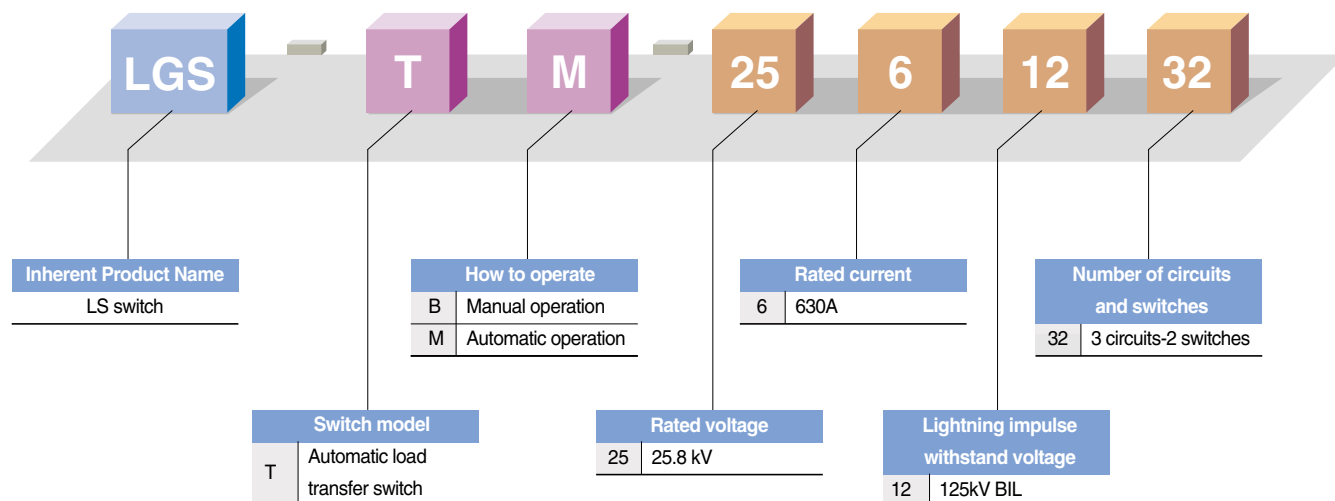
# Automatic Load Transfer Switches

## Rated and Product Name System

### Rated

Item		Rated	Misc.
Rated voltage	[kV]	25.8	
Rated frequency	[Hz]	60	
Rated current	[A]	630	
Load prevention current	[A]	630	
Excitation current	[A]	21	
Charging current	[A]	25	
Rated make current	[kA]	41.6	
Rated short-circuit withstand current	[kA/1s]	16	
Lightning impulse withstand voltage	[kV/1.2 × 50 μs]	125	
Power frequency withstand voltage	[kV/1min]	60	
Continuous current withstand voltage	[kV/15min]	78	
SF6 gas minimum movement pressure	[psi.G/20°C]	0.14(2)	
Operation method		Motor spring charging method	
Power	Operation voltage [VAC]	220	
Supply for control circuit	Frequency [Hz]	60	
	Emergency power supply (Standby battery) [VDC]	24	DC 24V, 10Ah × 1EA
Weight	Body [kg]	285	
	Control box [kg]	20	
	Standby battery [kg]	7.65	
Number of circuits and switches		3 circuits-2 switches	
Use environment		Indoor	
Voltage detection device		Capacitor Voltage Divider	
Current detection device		CT	
LCD indication (error range: 3%)	Current [A]	10-750	Current indication for R, S, T phases
	Voltage [kV]	35%-120%	Voltage between phase for R, S, T phases
Applied Standard		IEC 60265-1	

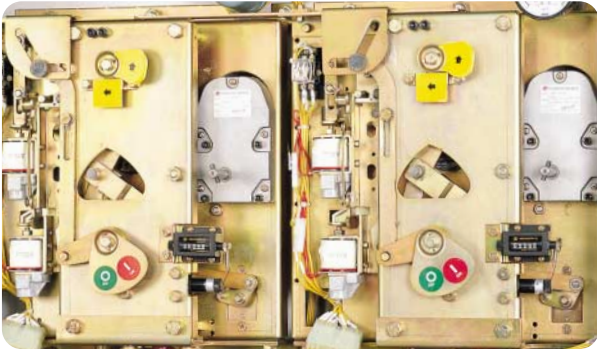
### Product name and How to Order



# Body Structure

## Mechanism

- Enhanced reliability of operating devices by adopting the motor spring charging mechanism, which is applied to the No.1 vacuum circuit breaker manufactured and sold in domestic market.



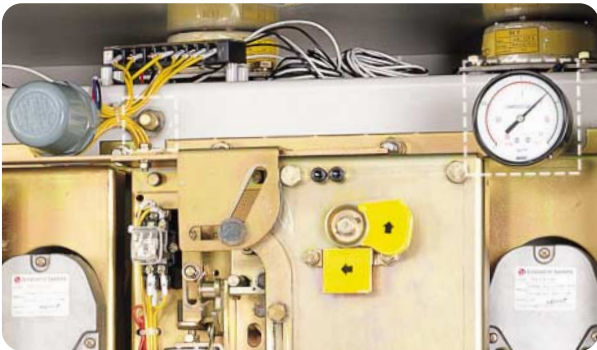
## Arc Suppression module

- It features a stable load switch and excellent insulation recovery by using the high-speed Rotary Puffer Arc Suppression



## Gas injection valve and pressure gauge

- The gas injection valve for charging SF<sub>6</sub> gas is attached
- The gas pressure gauge features demonstration of different colors to facilitate the verification of SF<sub>6</sub> gas pressure status



## Anti-pressure panel

- An anti-pressure panel is installed to prevent the explosion of a tank due to the expansion of SF<sub>6</sub> gas in case of an unexpected short-circuit inside a tank.
- Panel activation threshold pressure: 1.2~3.8kgf/cm<sup>2</sup>



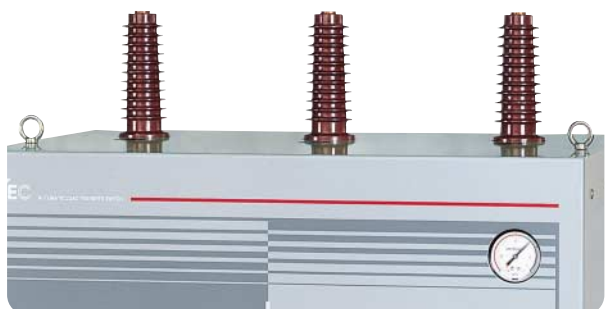
## Bushing (power supply module)

- The potential for a gas leak of bushing itself is eliminated by using the O-Ring type bushing, which can be easily connected to the Dead Break type fittings.



## Air Insulation bushing (loaded side)

- To facilitate the connection on the load module, the Air Insulation epoxy mold has been used so that you can get a connection to the Busbar or Cable without using fittings.
- In case of a cable connection, install the cable support within the distribution board considering the weight of the cable.



# Automatic Load Transfer Switches

## Auxiliary Devices

### Rated Motor

If a charge of the closing spring is completed, the control power is off by the embedded Limit S/W.

Rated voltage	Inrush current peak value(A)	Normal current (A)	Power consumption (W)	Charging time (sec)
DC 24V	30	15	350	12

Note) Regular operating voltage range : 85~110%

### Closing Coil, CC

The coil is operated only when the power is supplied for 45ms consecutively and the electric pumping prevention circuit is embedded.

Rated voltage	Normal current(A)
DC 24V	10

Note) Regular operating voltage range : 85~110%

### Trip Coil, TC

The coil is operated only when the power is supplied for 35ms consecutively

Rated voltage	Normal current(A)
DC 24V	10

Note) Regular operating voltage range:70~110%

### A variety of output contacts

It is equipped with a variety of contacts that shows a switch of power, live wire and phase status, overload outage, Battery Low, Gas Low as well as control power status.

Item		Resistive load (A)	Inductive load (A)
AC	250V	5	2.5
	125V	10	5
DC	250V	0.6	0.3
	125V	1.3	0.65
	30V	5	2.5

### Standby Battery Embedded

It is the battery reserved for an expected power outage of the control power. Please, install it in the distribution board.

- Rated: DC 24V, 10Ah
- Dimension: 200(W) × 97(D) × 146(H)



### Closing Spring Charge Indicator

It is the device to facilitate the verification of the Closing Spring charge status.



Charge Status



Free Status

### Counter

As a device installed by default, it mechanically shows the number of ON/OFF operations of a switch on a five-digit counting indicator.

## Features

### Voltage Monitoring function with Capacitor Voltage Divider

It generates a transfer or retransfer signal by checking the voltage fluctuation status of the main power supply module through the Capacitor Shield within bushing.

- Power Outage: The voltage of the main power supply is less than or equal to 35% of Rated voltage
- Live wire: The voltage of the main power supply is greater than or equal to 85% of Rated voltage.

### Monitoring load current through CT

You can monitor the status of load outage incurred by over current as well as current gauge on the loaded side using three CT(630A:1.26A) installed in R, S, and T phases respectively.

### Monitoring live wire

You can monitor and detect the live wire by detecting voltage, current by the Capacitor Driver of the main power and the CT on the loaded side.

### Operation and cancellation of retransfer when the main power supply is recovered

When the main power is recovered, it is retransferred through the voltage monitoring function. You can control the Retransfer Time or select no selection of main power in order to prevent the unnecessary repetition of transfer and retransfer.

### System separation in case of an accident on the loaded side

It features a blocking function by OCR when a fault current (more than or equal to 350%(2.2kA) of Rated current) occurs and if the power outage time exceeds the Blocking Time in case of an accident on the loaded side, the power of the loaded site is not transferred to the standby power but the main power is completely separated from the system. After eliminating the cause of the accident, you should manually release from the blocking state by pushing the "Outage Reset" button on the control box.

### Automatic cancellation of blocking incurred by instant over current

Even of the blocking activity by OCR has been carried out, it is performed during the Blocking Time only and is automatically cancelled if it is incurred by the over current.

### Power Selection

You can set the main power supply as power1, power2 or no selection(in this case, the currently used power is regarded as the main power).

### Selection of Automatic and Manual

Using the "Configuration" button or "Operation" you can select either automatic or manual transfer.

### LED indicator

It is equipped with the LED indicators for a switch of the main power, live wire status and a variety of outages status in the control box.

### Event history saving function

It saves the latest 20 fault events..

- Event Message content : content of detection, operating status, result and date
  - Content of detection : power outage, open phase, overload accident, manual transfer
  - Operating status : transfer, Open, Close, non operation, Lock state
  - Operating result: O(normal operation), X(no operation), S(abnormal operation)
  - Operating date : year month day hour minute

# Automatic Load Transfer Switches

## Controller

The compact type digital control box features a variety of functions including various status indication, live wire monitoring, phase Check, and Event history saving.

It is recommended that you install the control box at the door of the distribution board separate from the ALTS body (Cable length: 5000mm). You should also install the support for the cable, considering its hefty weight.

### How to manipulate the control box

#### 1. LCD Indicators

##### ㉑ Indication of operating status

It shows the voltage values of power1 and power2 circuits.

##### ㉒ Line Select

You can select either Power1 or Power2 or no selection as the main power.

- "Power1" LED light-on: Power1 is the main power and the Power2 is the standby.
- "Power2" LED light-on: Power2 is the main power and the Power1 is the standby
- "No selection" LED light-on: It means that the main power is not designated and if either power is cut off it is transferred to the other power but is not transferred back even if the power outage is successfully rectified.

##### ㉓ Control Setting

You can select either Remote control or Local control as the controlling mode. If you select

- "LOCAL": LOCAL LED light is on and you are able to manually as well as automatically control on the field site.
- "REMOTE": REMOTE LED is on and a manual control from the remote site is available but automatic one.

##### ㉔ Operating Meth

You can select either manual or automatic as the transfer operation method. If you select

- "Automatic": ALTS monitors and detects the line status. It also automatically operates depending on the setting of the control box. (operation is available only in the "Local" control setting state)
- "Manual": ALTS cannot operate depending on the setting of the control box but operate manually only (operation is available either in the "Local" or "Remote" control setting state)

##### ㉕ Transfer Time

It is the threshold time(0~99.9 sec.) to prevent the transfer due to the instantaneous power outage of the main power.

##### ㉖ Retrans. Time

It is the threshold time(0.5~999.9 sec.) to retransfer back to the main power after the transfer due to the outage of the main power, followed by the full recovery of the main.



##### ㉗ Blocking Time

It is a threshold time(0.1~99 sec.) to prevent the fault due to the instantaneous over-current on the loaded side. If the power outage time exceeds the Blocking Time in case of an accident on the loaded side the loaded side is separated from the system while suppressing an automatic transfer.

##### ㉘ Overload Act

You can select the operation option in case of power outage accident either on Hold or Open.

##### ㉙ Op. Phase Act

You can select the operation option in case of open phase accident either on Transfer or Hold.

##### ㉚ Timer

It is the menu where you can set the current time.

##### ㉛ Event View

You can view the list of events that have occurred up to now on this menu.

##### ㉜ Cali. Mode

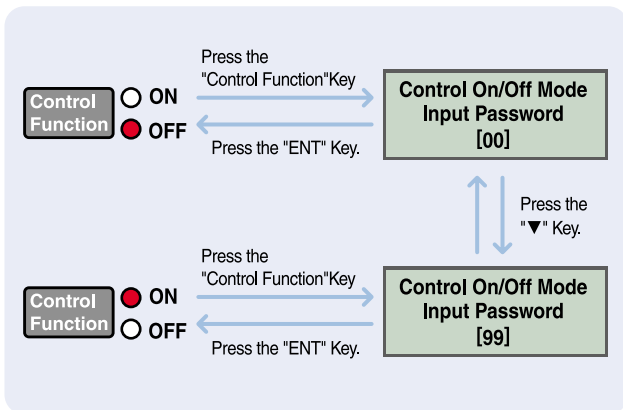
This is the menu for the Voltage Calibration.



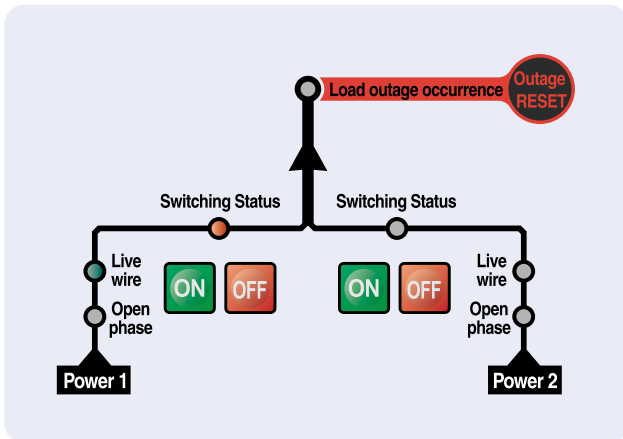
## 2. Function Buttons

### Ⓐ "Control Function" Button

- "ON" setting: Control setting as well as a normal operation according to the setting is available.
- "OFF" setting: LED Test as well as the indication of the current status only is available.
- Error LED acknowledgement: You can acknowledge an error when the LED is "ON" by turning the control function "OFF" and then back "ON".



## 3. Status Indicator LED



### Ⓑ "Operation" Button

This is the button that enables you to select the setting of the ALTS transfer act mode, either into automatic or manual. If you push the button the password window will appear. If you enter Password("99") the "manual" and "automatic" mode flipflops.

### Ⓒ "Outage RESET" Button

If the main power is fully recovered after the ALTS is separated due to the power outage incurred from the outage on the loaded side (both the main power and the standby power are cut off) you can turn the function of the control box back into the normal operation status by pushing this button.

### Ⓓ "LED BATT. TEST" Button

This is the button to verify the charging status of all LEDs and Batteries within the control box. If you push it all LEDs are on and the "Low Battery" is shown on the LED if the Battery Voltage is in abnormal state and the Battery status indicator LED flashes on and off

### Ⓐ "Switch" Status LED

It shows whether the ALTS is opened or closed.

- Open status: LED off
- Closing status: LED flash (red)

### Ⓑ "Live wire" Status LED

It shows the Live wire status of the Power1 and Powre2.

- If the power is in live wire status the LED is on (green)

### Ⓒ "Open phase" Status LED

It shows whether the power in current use is in Open phase status.

- Normal status: LED off
- Open phase status: LED flash (red)

### Ⓓ "Load Outage" Status LED

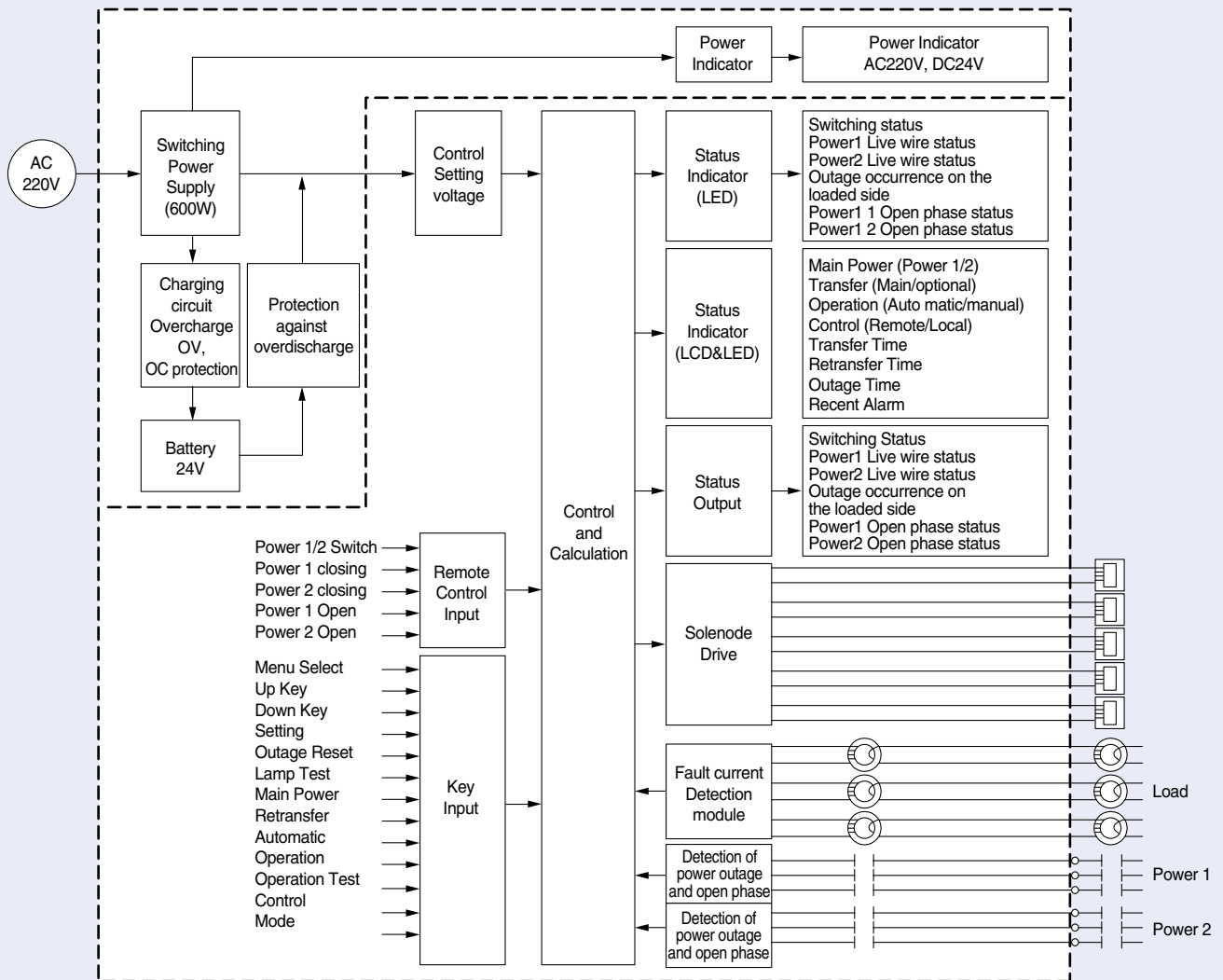
It shows whether there is a fault on the loaded side. (in case that the phase current is more than or equal to 350%(2.2kA) of the rated current)

- Normal status: LED off
- Fault occurrence: LED flash (red)

# Automatic Load Transfer Switches

## Controller

### Block Diagram



T/B3 Terminal Arrangement			T/B2 Terminal Arrangement			T/B1 Terminal Arrangement			
PSWa	76	61	PSWc	BAT-LOW	46	31	COM	16	1
P122	77	62	P136	STS-AC	47	32	COM	17	2
P137	78	63	P237	STS-GAS	48	33	COM	P1A2	18
P222	79	64	P236	STS-LF	49	34	COM	P1A5	19
P1A4	80	65	P1A4	STS-P2F	50	35	COM	P1A3	20
P1A6	81	66	P1A6	STS-P1F	51	36	COM	P1A1	21
P2A4	82	67	P2A4	STS-P2L	52	37	COM	22	7
P2A6	83	68	P2A6	STS-P1L	53	38	COM	23	8
CTR0	84	69	CTR1	STS-P2O	54	39	COM	24	9
CTS0	85	70	CTS1	STS-P2C	55	40	COM	25	10
CTT0	86	71	CTT1	STS-P1O	56	41	COM	26	11
PD1R	87	72	PD1S	STS-P1C	57	42	COM	27	12
PD1T	88	73	PD1N	RMT-CHG'	58	43	24G	AC220V+	28
PD2R	89	74	PD2S	RMT-P2C'	59	44	RMT-P2O'	AC220V-	29
PD2T	90	75	PD2N	RMT-P1C'	60	45	RMT-P1O'	F.G	30
								F.G	15

Factory Wiring		
Terminal number	Description in detail	Misc.
76-61	GAS input	Status Input Terminal
77-78	Power Supply Unit 1 Closing Contact	
62-78	Power Supply Unit 1 Trip Contact	
79-63	Power Supply Unit 2 Closing Contact	Solenoid Output Terminal
64-63	Power Supply Unit 2 Trip Contact	
65(80)-20	Power Supply Unit 1 Closing Solenoid	
66(81)-19	Power Supply Unit 1 Trip Solenoid	Motor connection terminal
67(82)-5	Power Supply Unit 2 Closing Solenoid	
68(83)-4	Power Supply Unit 2 Trip Solenoid	
18-21	Power Supply Unit 1 Motor connection terminal	Current Input terminal
3-6	Power Supply Unit 2 Motor connection terminal	
84-69	R phase CT	
85-70	S phase CT	Voltage Input terminal
86-71	T phase CT	
87-73	Power Supply Unit 1 R phase Voltage	
72-73	Power Supply Unit 1 S phase Voltage	Voltage Input terminal
88-73	Power Supply Unit 1 S phase Voltage	
89-75	Power Supply Unit 2 R phase Voltage	
74-75	Power Supply Unit 2 S phase Voltage	
90-75	Power Supply Unit 2 T phase Voltage	

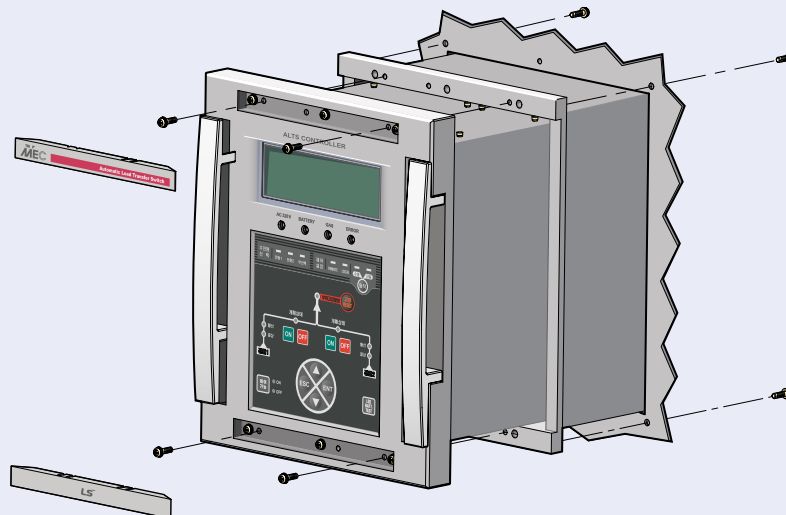
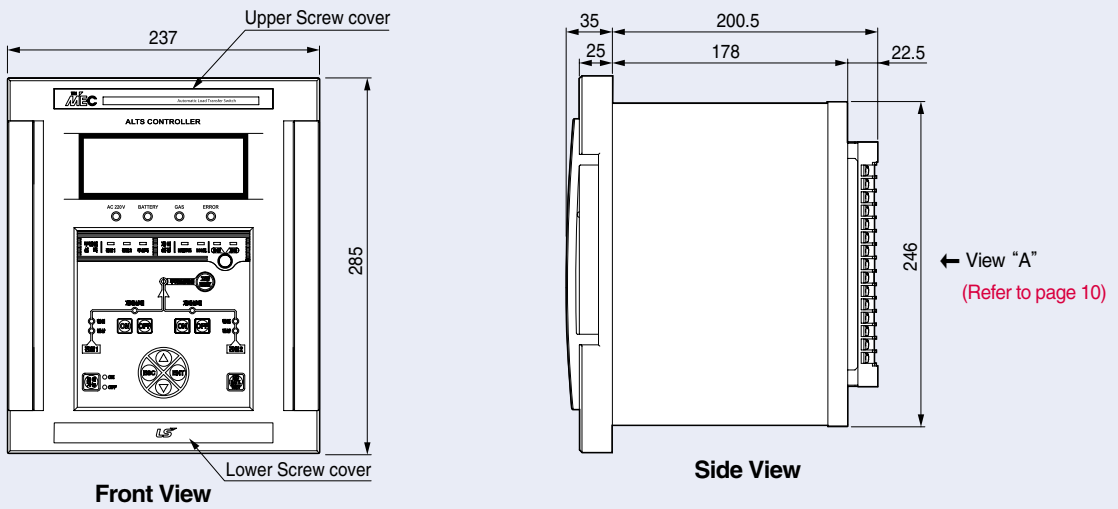
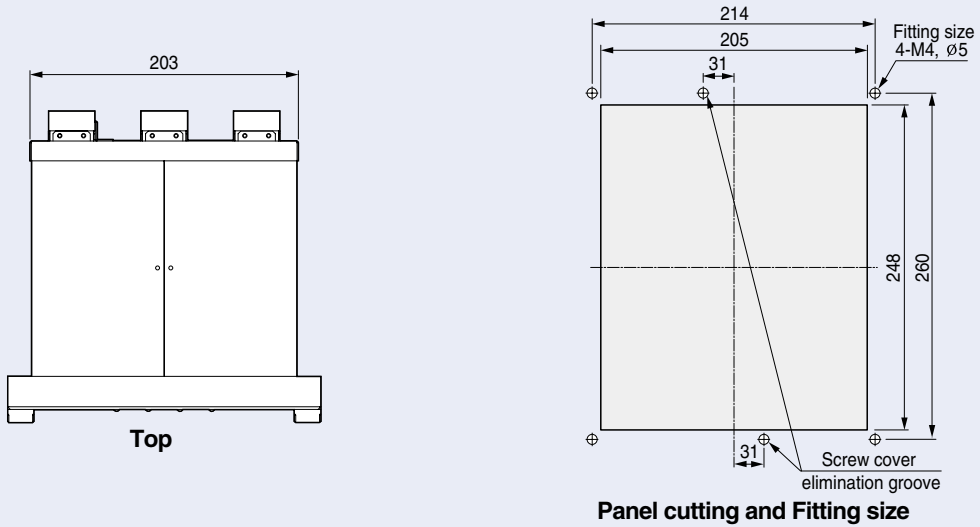
User Wiring		
Terminal number	Description in detail	Misc.
2-7	Battery connection	Connection terminal
30(15)	Frame Ground connection terminal	
28(13)	AC220V Voltage	Power input terminal
-29(14)	Input terminal	
46-31	Batter Low Status Output Contact	Status Output Contact
47-32	AC220V External Power Status Output Checkup	
48-33	GAS Low Status Output Contact	
49-34	Overload Fault Status Output Contact	
50-35	Power Supply Unit 2 Live wire Status Output Contact	
51-36	Power Supply Unit 1 Live wire Status Output Contact	
52-37	Power Supply Unit 2 Live wire Status Output Contact	
53-38	Power Supply Unit 1 Live wire Status Output Contact	
54-39	Power Supply Unit 2 Trip Status Output Contact	
55-40	Power Supply Unit 2 Closing Status Output Contact	
56-41	Power Supply Unit 1 Trip Status Output Contact	Remote Control Input terminal
57-42	Power Supply Unit 1 Closing Status Output Contact	
58-43	Remote Control Input: 전환	
59-43	Remote Control Input:Power Supply Unit 2 Closing	
44-43	Remote Control Input:Power Supply Unit 2 Trip	
60-43	Remote Control Input:Power Supply Unit 1 Closing	
45-43	Remote Control Input:Power Supply Unit 1 Trip	

**Terminal Stand**  
(Refer to page I1-11 for location of View "A")

represents user wiring.

# Dimensions

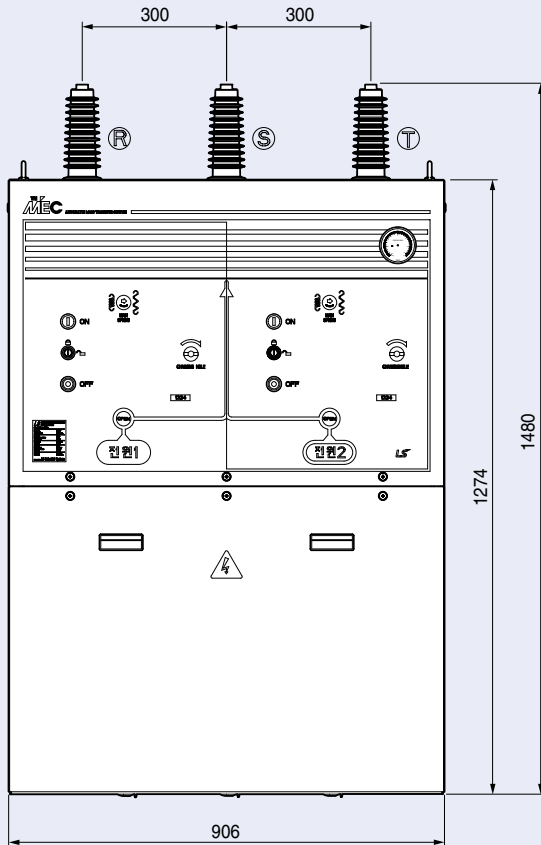
## Controller



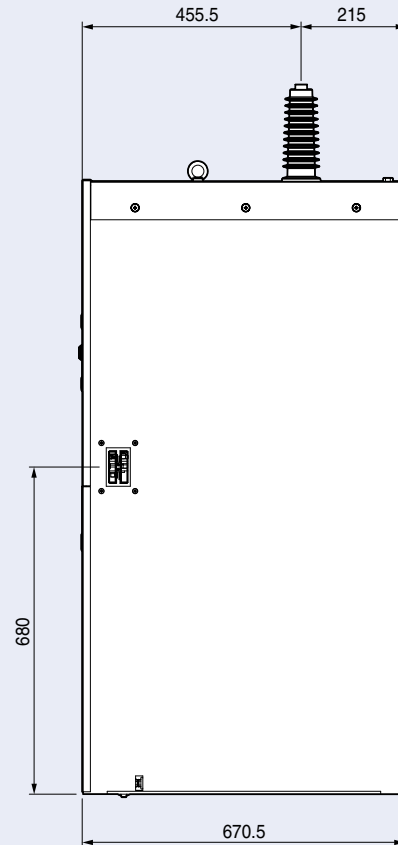
# Automatic Load Transfer Switches

## Dimensions

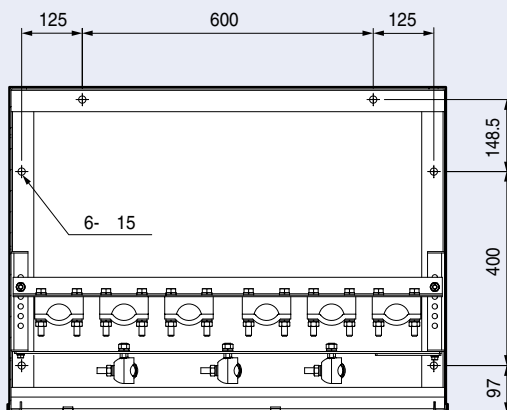
### Body



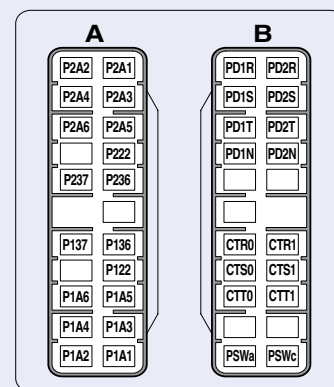
Front View



Side View

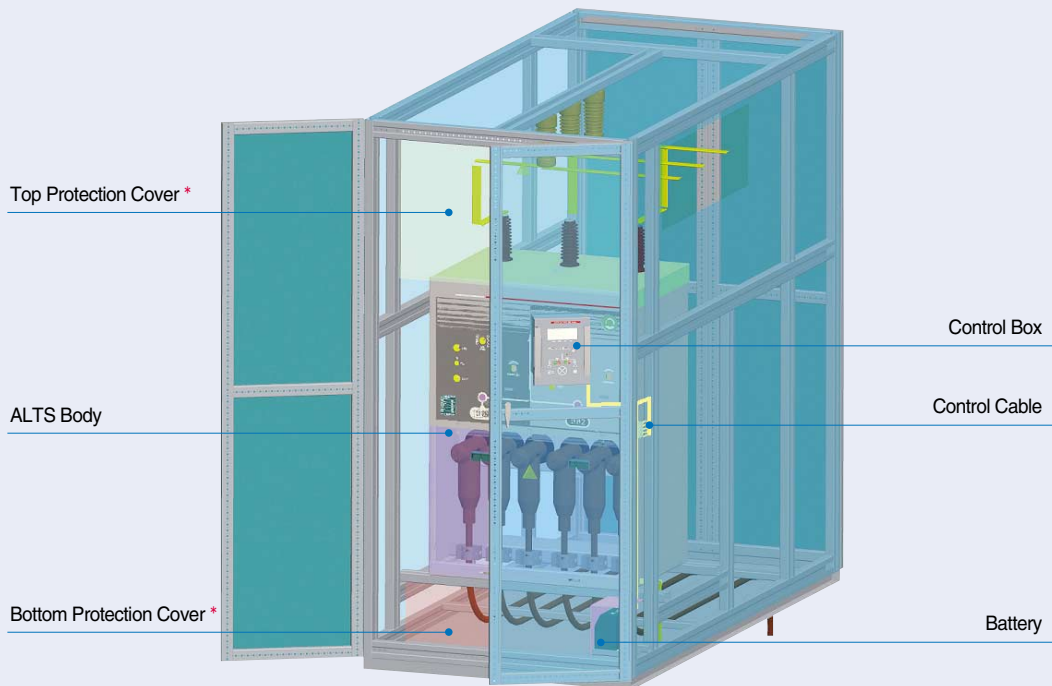
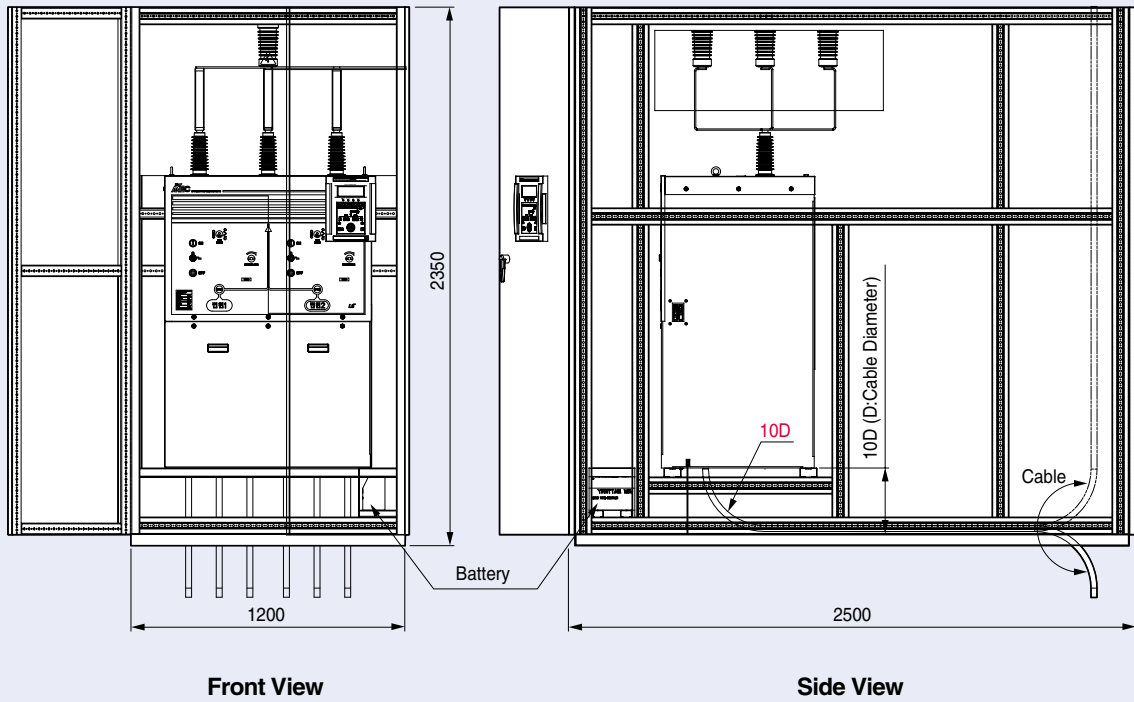


Fitting Size



Control Terminal Arrangement

## Example of installing Distribution Board

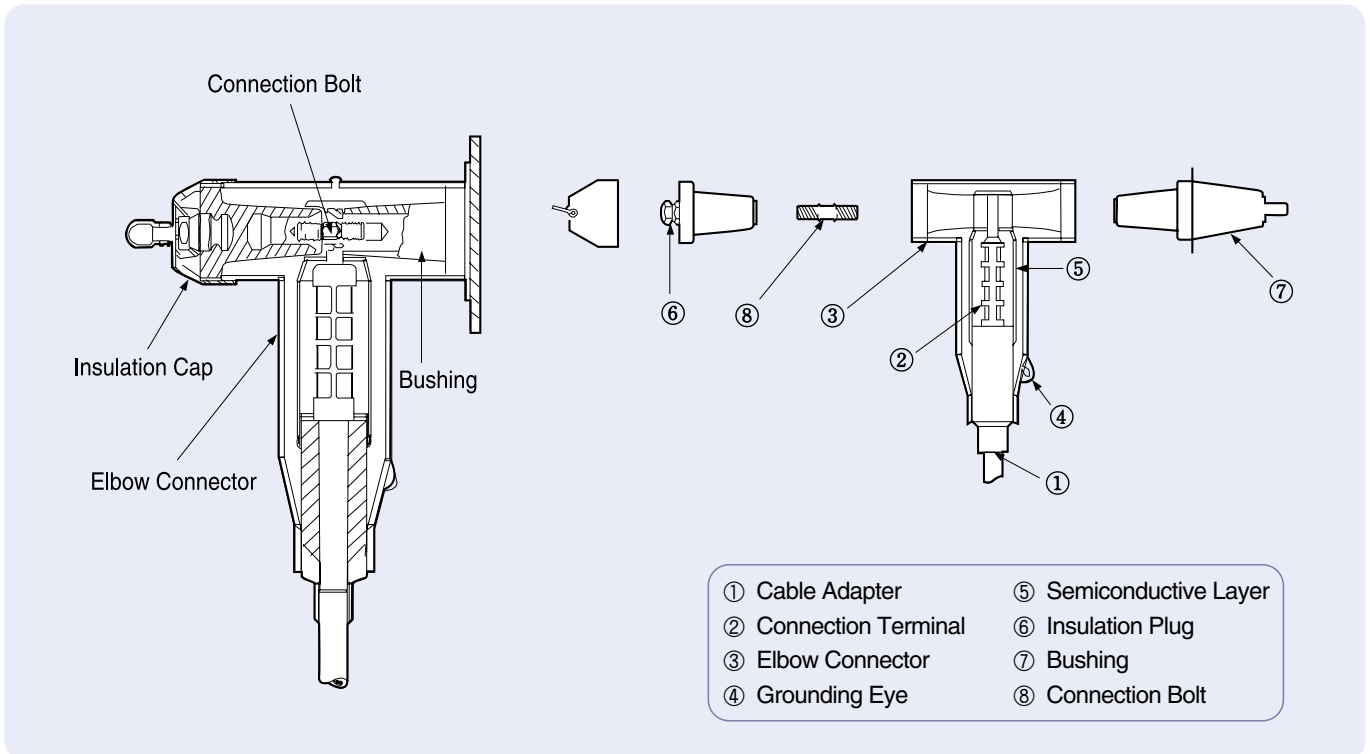


\* Top and Bottom Protection Covers are not provided.

# Automatic Load Transfer Switches

## Cable Connection

### Deadbreak Type



### Amount of Fittings required for each Model

#### 3circuit - 2switch/Deadbreak Type

Name of Fittings	Standard	Cable Size			
		325-325	200-200	100-100	60-60
Elbow Connector	K655BLR	6	6	6	6
Insulation Plug	K650BIP	6	6	6	6
Connection Terminal	03700-360	6			
Cable Adapter	K655CA-M	6			
Connection Terminal	03700-310		6		
Cable Adapter	K655CA-L		6		
Connection Terminal	03700-270			6	
Cable Adapter	K655CA-K			6	
Connection Terminal	03700-250				6
Cable Adapter	K655CA-J				6
Insulation Tape	Grounding Kit	6	6	6	6



## Green Innovators of Innovation



### Safety Instructions

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact a qualified service technician when you need maintenance. Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

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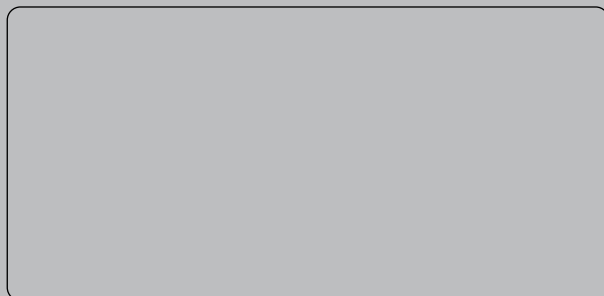
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Specifications in this catalog are subject to change without notice due to continuous product development and improvement.

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